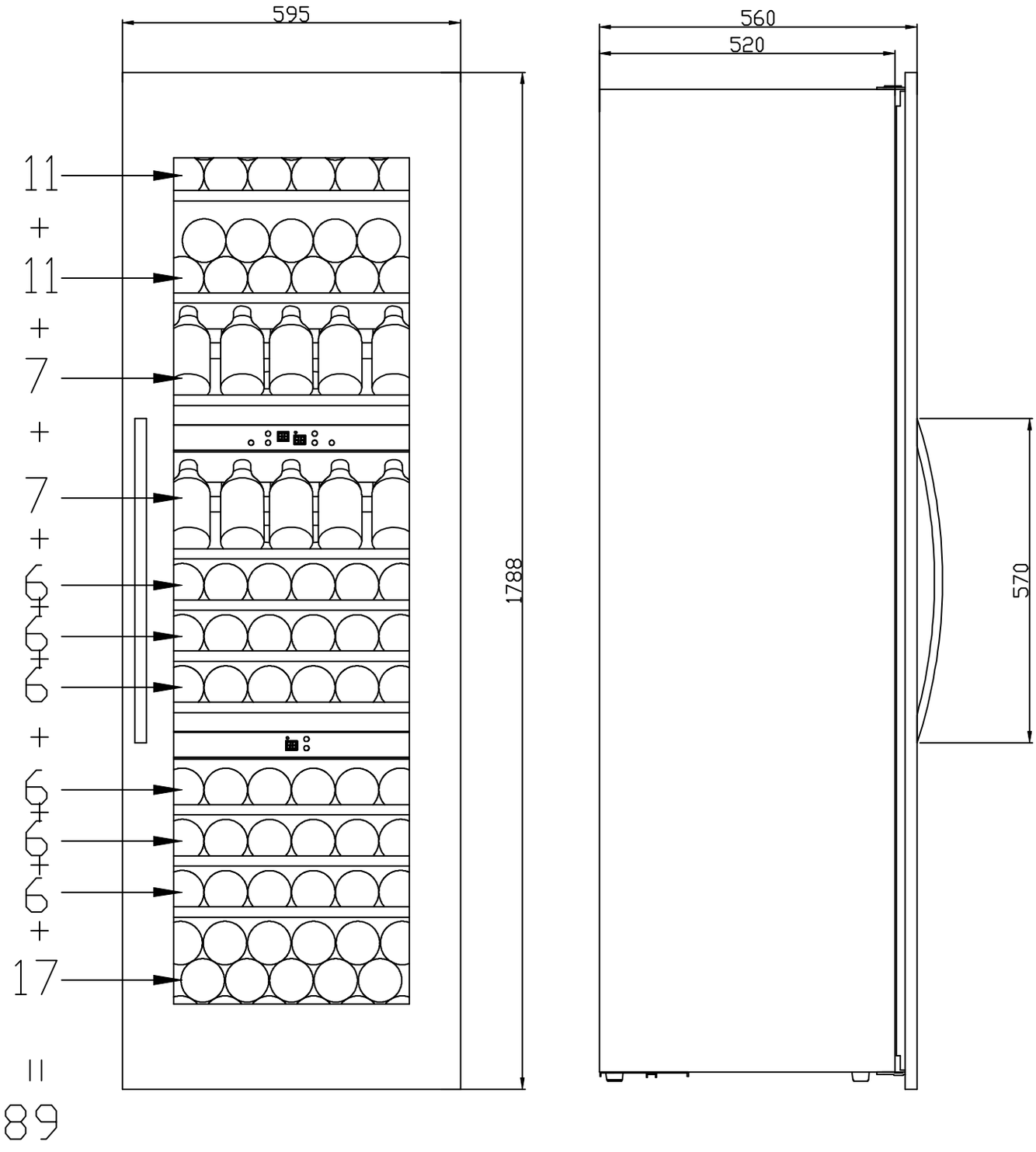WC178 bottle stacking diagram