

THERMAL MECHANICAL ANALYSIS

Environment: Nitrogen
Applied Load: 2 grams
Heating rate: 10°C/minute
Test direction: As noted

TEST METHOD : ASTM E 831-00
IDENTIFICATION : Richlite
CONDITIONING : Tested "as received"

<u>SPECIMEN</u>	<u>INITIAL LENGTH</u> mils	<u>TEMPERATURE RANGE</u> °F	<u>COEFFICIENT OF THERMAL EXPANSION</u> x 10 ⁻⁶ in/in/°F
X- Direction	490	-40 to +135	5.0
Y- Direction	486	-40 to +187	11.4
Z- Direction	244	-65 to 234	46.3

- Notes :
1. Even though testing was conducted between -65°F and 350°F, only the linear region of the TMA curve was used to calculate the coefficient of linear thermal expansion.
 2. X and Y directions were as designated by the client.
 3. No acceptance/rejection criteria were submitted for the above results.

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